

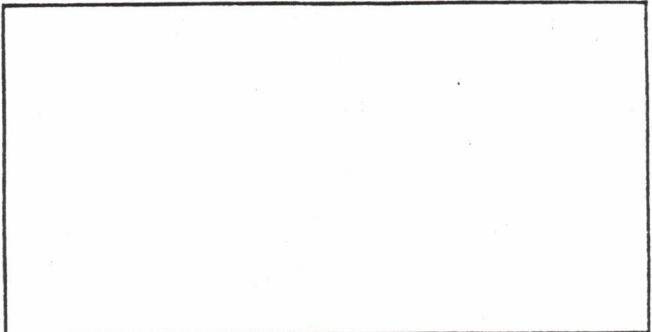
WATER BASED ADHESIVE EVALUATION

COMPANY: _____ DATE: _____
LINE# OR MACHINE: _____ OPERATION: _____
MACHINE: _____ CONDITION: _____
PRODUCT#: _____ TYPE: _____
PRIMARY SUBSTRATE: _____ SECONDARY SUBSTRATE: _____

CONDITION OF SUBSTRATES: WET COLD(F) HOT(F)
 DRY AMBIENT PLANT TEMP: _____ F

APPLICATOR: _____
PRESSURE: _____
GLUE TEMPERATURE: _____
QUALITY OF PATTERN: _____

GLUE PATTERN SKETCH



COMPRESSION TIME: _____ TYPE: _____
COMMENTS ON COMPRESSION: _____

MACHINEABILITY OF ADHESIVE: _____

QUALITY OF BOND
IMMEDIATE: _____
5 MINUTES: _____
24 HOURS: _____

COMMENTS: _____

EVALUATION BY: _____

NOTE: FOR HIGH AND LOW TEMPERATURE RESISTANCE AND WATER RESISTANCE, SUBMIT GLUED SUBSTRATES TO THE LAB FOR EVALUATION.