

HOT MELT ADHESIVE EVALUATION

COMPANY: _____ DATE: _____
LINE# OR MACHINE: _____ OPERATION: _____
MACHINE: _____ CONDITION: _____
PRODUCT#: _____ FORM: _____
PRIMARY SUBSTRATE: _____ SECONDARY SUBSTRATE: _____

CONDITION OF SUBSTRATES: WET COLD(F) HOT(F)
 DRY AMBIENT PLANT TEMP: _____ F

APPLICATOR: _____

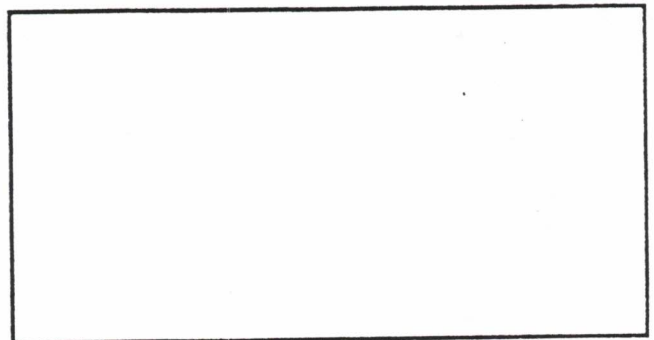
TEMPERATURES:

POT: _____ F HOSE: _____ F
NOZZLE: _____ F GLUE: _____ F

GLUE PRESSURE: _____

QUALITY OF PATTERN: _____

GLUE PATTERN SKETCH



COMPRESSION TIME: _____ OPEN TIME: _____

COMMENTS ON CT/OT: _____

MACHINEABILITY OF ADHESIVE: _____

QUALITY OF BOND

IMMEDIATE: _____

1 MINUTE: _____

24 HOURS: _____

COMMENTS: _____

EVALUATION BY: _____

NOTE: FOR HIGH AND LOW TEMPERATURE RESISTANCE AND WATER RESISTANCE, SUBMIT GLUED SUBSTRATES TO THE LAB FOR EVALUATION.